

**HOW TO LOCATE AN ARTICLE APPEARING IN THE TECHNICAL BULLETIN ON THE LANCER WEB SITE**

The articles are listed in two ways - chronologically and by major category. In the chronological listing, the articles are simply aligned by the date of their publication - **from the most recent articles backwards to the oldest articles**. The articles grouped by **major categories (as in this version of the index)**, are chronologically aligned within the major category **from the most recent articles backwards to the oldest**.

Once you have located an article in the Technical Bulletin Index, use the month and year provided plus the Reference Number to find the bulletin with the article. The Reference Number 903-006, for example, breaks down as follows: Volume 09, Issue 03, Article 002 (May-Jun 2006).

Here is a quick reference chart that you can use to more easily cross reference years and volume numbers:

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| <b>Volume 10 - 2003</b> | <b>Volume 11 - 2004</b> | <b>Volume 12 - 2005</b> |                         |
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**Distribution:** The Lancer Engineering Department currently publishes the Lancer Technical Bulletin every other month. A complete Index of Technical Bulletin Articles (since 2003) and individual Technical Bulletins are available on the Lancer web site (www.lancer-corp.com) or by e-mail. If you wish to receive the bulletin by e-mail, update your e-mail address, or otherwise experience delivery problems, please submit your updated information/requirements to [techpubs@lancercorp.com](mailto:techpubs@lancercorp.com) • (210) 310-7097.



## ACCESSORIES

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| <b><u>Jan-Feb 2008</u></b>  |   |
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| 1402-001                    | Release of a New Plastic Plug   |
| <b><u>Jul-Aug 2005</u></b>  |   |
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| 1201-007                    | Lancer Carbonation Tester - Part Number Update  |
| <b><u>May-Jun 2004</u></b>  |   |
| 1103-002                    | Lancer Changes the Equipment Serial Number Format   |

## Counter Electric Dispensers (CED) Cold Carbonated Dispensers (CCD)

| <u>Ref No.</u>              | <u>Topic</u>  |
|-----------------------------|---|
| <b><u>Jan-Feb 2009</u></b>  |   |
| 1601-05                     | RED 1 ENERGY CONSUMPTION TESTING  |
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| 1505-001                    | Introducing the Red 1 Dispenser   |
| <b><u>Jul-Aug 2005</u></b>  |   |
| 1204-006                    | Service Technician Tip - Proper Use of and Installation of Flare Seals in Dispenser Equipment |
| <b><u>May-Jun 2004</u></b>  |   |
| 1103-001                    | Improved Non-Carb Flexibility for Delta III   |
| 1103-002                    | Lancer Changes the Equipment Serial Number Format   |
| <b><u>Jan-Feb 2004</u></b>  |   |
| 1101-005                    | Ice Dispensing Methods/Recommendations  |
| <b><u>May-Jun 2003</u></b>  |   |

1003-003 Lancer Model 600 Service Bulletin

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## CUSTOMER SERVICE

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|----------------------------|---|
| <b><u>Nov-Dec 2006</u></b> |   |
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| <b><u>Nov-Dec 2005</u></b> |   |
| 1206-001                   | Volumetric Valves - New Core Seals  |
| 1206-002                   | Changes to Lancer IBD Ice Agitator Drive  |
| 1206-003                   | Next Generation of FBD Dispensers - the 560 Series  |
| <b><u>Sep-Oct 2005</u></b> |   |
| 1205-001                   | IBD/FS - Service Technician Tip - FS Brixing Procedure  |
| 1205-002                   | IBD/FS - Service Technician Tip - Proper Agitation Settings for Ice Types                     |
| 1205-003                   | FBD - Service Technician Tip - "New" Upper Header   |
| <b><u>Jul-Aug 2005</u></b> |   |
| 1204-001                   | FBD - Service Technician Tip - System Clean-up After a Compressor Burnout                     |
| 1204-002                   | FBD - Service Technician Tip - New FUB Setting Feature  |
| 1204-005                   | Service Technician Tip - FS Brixing Procedure, 4.5 Oz   |
| 1204-006                   | Service Technician Tip - Proper Use of and Installation of Flare Seals in Dispenser Equipment |
| <b><u>May-Jun 2005</u></b> |   |
| 1203-001                   | FBD - Service Technician Tip - Finding a Refrigerator Leak                                    |
| 1203-002                   | FBD - Service Technician Tip - Pressure Tap on Active Charge                                  |
| 1203-003                   | Technician Tip - Is Your Drop-In Dispenser Properly Installed to the Counter?                 |
| 1203-004                   | Lancer IBD and FS Pellet Ice Conversion Requirements  |
| 1203-005                   | Tips for the Service Technician - Carbonation Maintenance                                     |
| <b><u>Mar-Apr 2005</u></b> |   |
| 1202-001                   | Standardization of Terminology - Flavor Select Dispensers                                     |
| 1202-002                   | Standardization and Reduction of Carbonator PNs   |
| 1202-003                   | FS - Installation Tip - Splash Plate Installation, FS30                                       |

1202-004 FS - Installation Tip - Ice Door Orientation, FS30  
 1202-005 IBD - Installation Tip - Top Cover for 30" IBD Units Dispensing Pellet Ice

**Jan-Feb 2005**

1201-002 Tips for Technicians - Drop-In Dispensers - Problems Mis-diagnosed as a Leaking Ice Bin  
 1201-003 FBD - Tips for Technicians - Expansion Tank Active Charge  
 1201-005 Changes to the Multi-Flavor Syrup Separator Nozzle Kit  
 1201-006 IBD FlavorSelect, Lancer FS Nozzle - Daily Cleaning Instructions  
 1201-007 Lancer Carbonation Tester - Part Number Update  
 1201-008 Automatic Notification of Technical Bulletin Publication

**Nov-Dec 2004**

1106-001 New Style Temperature Sensor, Lancer FBD  
 1106-002 New Style Pressure Transducer, Lancer FBD  
 1106-003 Quick Reference Listing - IBD Common Parts, Specific 30" and 44" IBD Parts  
 1106-004 Why Does Our Soda Pop Always Seem To Have A Flat Taste?  
 1106-005 Installation of an Ice Maker to an IBD / FS-16

**Sep-Oct 2004**

1105-001 Flavor Replacement Requirement for Escort III  
 1105-002 Syrup Module Ratio Adjustment - FlavorSelect  
 1105-003 Quick Reference Listing - IBD Common Parts, Specific 22" and 25" IBD Parts  
 1105-004 Model FBD553 Dispenser - New Merchandiser  
 1105-005 Available Accessories, Lancer Frozen Beverage Dispensers  
 1105-006 Improvements to the FS-16 Wheel Shroud - FlavorSelect Dispensers  
 1105-007 Volumetric Valve Installation Tip

**Jul-Aug 2004**

1104-001 Last Paper Copy Mailing of the Technical Bulletin  
 1104-004 Service Technician Tips - Q&A from Field Technicians  
 1104-005 Quick Reference Listing - **IBD Common Parts**  
 1104-006 Lancer Ice Link, Vacuum Motor Brush Replacement Procedure, PN IL-115334-210

**May-Jun 2004**

1103-001 Improved Non-Carb Flexibility for Delta III  
 1103-002 Lancer Changes the Equipment Serial Number Format  
 1103-003 Lancer Announces the Release of the FS-16 Controller Protector  
 1103-004 Lancer Announces Release of 2-Inch Elevation Kit

for FS-16  
 1103-005 Tip for Technicians - Adapting an Ice Maker to Lancer Series 4500 Ice Beverage Dispensers  
 1103-006 Assembly and Test Procedures for the Juice Pump

**Mar-Apr 2004**

1102-004 Safety and the Lancer Contractor

**Jan-Feb 2004**

1101-005 Ice Dispensing Methods/Recommendations

**March-April 2003**

1002-001 Did You Know? Lancer Technical University  
 1002-002 Did You Know? Maritime Installations of Lancer Products, Royal Caribbean Cruise Lines (RCCL)  
 1002-004 Baffles and Ice Adapter Kits for the IBD Model 4500 Series Dispensers (Reprint of Reference 904-003, Jul-Aug 2002)

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**LANCER EUROPE**

**Ref No.**                      **Topic**

**May-Jun 2004**

1103-002 Lancer Changes the Equipment Serial Number Format

**May-Jun 2003**

1003-003 Lancer Model 600 Service Bulletin

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**LANCER FBD**

**FROZEN BEVERAGE DISPENSERS**  
**(FBD)**

**Ref No.**                      **Topic**

**May-Jun 2006**

1303-001 FBD - Service Technician Tip - Expansion Tank Fitting

**Mar-Apr 2006**

1302-005 FBD - Service Technician Tip - Start Capacitor Changes

**Nov-Dec 2005**

1206-003 Next Generation of FBD Dispensers - the 560 Series

**Sep-Oct 2005**

1205-003 FBD - Service Technician Tip - "New" Upper Header

**Jul-Aug 2005**

1204-001 FBD - Service Technician Tip - System Clean-up

After a Compressor Burnout  
 1204-002 FBD - Service Technician Tip - New FUB Setting Feature  
 1204-006 Service Technician Tip - Proper Use of and Installation of Flare Seals in Dispenser Equipment

**May-Jun 2005**

1203-001 FBD - Service Technician Tip - Finding a Refrigerator Leak  
 1203-002 FBD - Service Technician Tip - Pressure Tap on Active Charge

**Jan-Feb 2005**

1201-003 FBD - Tips for Technicians - Expansion Tank Active Charge

**Nov-Dec 2004**

1106-001 New Style Temperature Sensor, Lancer FBD  
 1106-002 New Style Pressure Transducer, Lancer FBD

**Sep-Oct 2004**

1105-004 Model FBD553 Dispenser - New Merchandiser  
 1105-005 Available Accessories, Lancer Frozen Beverage Dispensers

**Jul-Aug 2004**

1104-003 Water Cooled Version of the FBD553 Dispenser

**Mar-Apr 2004**

1102-005 Service Technician Tip, FBD - Replacing the Rear Seal in Lancer FBD Dispensers

**Jan-Feb 2004**

1101-003 Service Technician Tip, FBD - Replacing an EPROM on a Lancer FBD Unit

**Nov-Dec 2003**

1006-002 Service Technician Tip, FBD - Buck and Boost Transformer Service  
 1006-003 Service Technician Tip, FBD - Expansion Tank  
 1006-004 Service Technician Tip, FBD - Refrigeration Accumulator Removal

**Jul-Aug 2003**

1004-001 Lancer FBD - Temperature Sensor Repair Kits  
 1004-002 Lancer FBD - CO2 Regulator Kit  
 1004-003 Lancer FBD - Water Flow Rate Change

**May Jun 2003**

1003-004 Update - Lancer Organizational Changes Involving Lancer FBD  
 1003-005 Lancer FBD - Valve Repair Kits

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**ICE BEVERAGE DISPENSERS (IBD)**

**Ref No.**      **Topic**

**Mar-Apr 2009**

1602-001 INTRODUCING THE NEW MERCURY DISPENSER

**Jan-Feb 2009**

1601-001 ICE CHUTE ASSEMBLY MODIFICATION  
 1601-002 NEW ELECTRONIC BALLAST  
 1601-003 NEW 30" ACIB DRIPTRAY

**Nov-Dec 2008**

1506-001 Elbow Fitting Installation  
 1506-002 Ice Flow Regulator Installation and Adjustment

**Sept-Oct 2008**

1505-002 FS Flavor Label Kit  
 1505-004 Removal and Installation of Hex Drive Agitator Motor, FS and 4500 Series

**July-Aug 2008**

1504-001 New Ballast Starter Base Replacement Kit

**May-June 2008**

1503-001 Agitator Shaft Seal Retention Feature  
 1503-002 Removal and Installation of Hex Drive Agitator Motor  
 1503-003 Commonization of Agitator Gearmotor Bolts

**Mar-Apr 2008**

1502-001 FS30 Ice Chute Cleaning  
 1502-003 Main Control Board Change

**Jan-Feb 2008**

1501-002 FS30 Carbonator Timeout Feature

**Nov - Dec 2007**

1406-001 FS - Unit Level Instructions

**Sept -Oct 2007**

1405-001 Pungent Flavor Conversion Instructions

**Jul-Aug 2007**

1404-001 Deco-Rim Sealant Instructions  
 1404-002 FS-IBD Drip Guide Kit

**May-Jun 2007**

1403-001 Release of Bin Stat Cube, Bracket Kit

**Mar-Apr 2007**

1402-002 Electronic Ballast change on Ice Beverage Dispenser Merchandiser Lighting  
 1402-003 Ice Beverage Dispenser Agitator Drive Upgrade Kit

**Jan - Feb 2007**

1401-004 Check Valve Assembly Kit

**Nov -Dec 2006**

1306-001 Conversion Procedure - HD/Legacy to Hex Drive Assembly  
 1306-002 IBD Lid Improvements

**Jul-Aug 2006**

1304-002 Flavor Select (FS) Label Kit Now Available  
**Mar-Apr 2006**

1302-001 Lancer Announces the Production Release of the Flavor Select 44 Ice Beverage Dispenser

1302-002 Lancer Announces the Production Release of the Flavor Select 22 Ice Beverage Dispenser

1302-003 Ice Beverage Dispensers - Flavor Select - New Merchandiser Graphics; How to Install New Merchandiser Graphics

1302-004 Valves - Sealed Valve Module Connectors  
**Jan-Feb 2006**

1301-003 Changes to the Lancer IBD Ice Chute Door Assembly  
**Nov-Dec 2005**

1206-002 Changes to Lancer IBD Ice Agitator Drive  
**Sep-Oct 2005**

1205-001 IBD/FS - Service Technician Tip - FS Brixing Procedure

1205-002 IBD/FS - Service Technician Tip - Proper Agitation Settings for Ice Types  
**Jul-Aug 2005**

1204-005 Service Technician Tip - FS Brixing Procedure, 4.5 Oz

1204-006 Service Technician Tip - Proper Use of and Installation of Flare Seals in Dispenser Equipment  
**May-Jun 2005**

1203-004 Lancer IBD and FS Pellet Ice Conversion Requirements  
**Mar-Apr 2005**

1202-001 Standardization of Terminology - Flavor Select (FS) Dispensers

1202-003 FS - Installation Tip - Splash Plate Installation, FS30

1202-004 FS - Installation Tip - Ice Door Orientation, FS30

1202-005 IBD - Installation Tip - Top Cover for 30" IBD Units Dispensing Pellet Ice  
**Jan-Feb 2005**

1201-002 Tips for Technicians - Drop-In Dispensers - Problems Mis-diagnosed as a Leaking Ice Bin

1201-006 IBD FlavorSelect, Lancer FS Nozzle - Daily Cleaning Instructions  
**Nov-Dec 2004**

1106-003 Quick Reference Listing - **IBD Common Parts, Specific 30" and 44" IBD Parts**

1106-004 Why Does Our Soda Pop Always Seem To Have

A Flat Taste?

1106-005 Installation of an Ice Maker to an IBD / FS-16  
**Sep-Oct 2004**

1105-002 Syrup Module Ratio Adjustment - FlavorSelect

1105-003 Quick Reference Listing - **IBD Common Parts, Specific 22" and 25" IBD Parts**

1105-006 Improvements to the FS-16 Wheel Shroud - FlavorSelect Dispensers  
**Jul-Aug 2004**

1104-005 Quick Reference Listing - **IBD Common Parts**  
**May-Jun 2004**

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**ICE COOLED DISPENSERS (ICD)**

| <u>Ref No.</u>      | <u>Topic</u>  |
|---------------------|---|
| <b>Mar-Apr 2009</b> |   |
| 1602-002            | MVU PROGRAMMING INSTRUCTIONS  |
| 1603-002            | DROP IN BEVARIETY MVU PARTS LIST AND EXPLODED VIEW  |
| <b>Jan-Feb 2009</b> |   |
| 1601-004            | MVU BUTTON BOARD RIBBON CABLE REPLACEMENT   |
| <b>Mar-Apr 2008</b> |   |
| 1502-005            | Mold Barrier Retrofit Kits  |
| <b>Jan-Feb 2006</b> |   |
| 1301-004            | New Design Improves Lancer Ice Cooled Drop-Ins  |
| <b>Jul-Aug 2005</b> |   |
| 1204-006            | Service Technician Tip - Proper Use of and Installation of Flare Seals in Dispenser Equipment |
| <b>May-Jun 2005</b> |   |
| 1203-003            | Technician Tip - Is Your Drop-In Dispenser Properly Installed to the Counter?                 |
| <b>Nov-Dec 2004</b> |   |
| 1106-004            | Why Does Our Soda Pop Always Seem To Have A Flat Taste?                                       |
| <b>May-Jun 2004</b> |   |
| 1103-001            | Improved Non-Carb Flexibility for Delta III   |
| 1103-002            | Lancer Changes the Equipment Serial Number Format   |
| <b>Jan-Feb 2004</b> |   |
| 1101-005            | Ice Dispensing Methods/Recommendations  |

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## JUICE (CITRUS)

| <u>Ref No.</u>             | <u>Topic</u>  |
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| <b><u>Sep-Oct 2006</u></b> |   |
| 1305-001                   | Lancer Annouces the Production Release of the Four Valve Minute Maid Juicer                   |
| <b><u>Jul-Aug 2005</u></b> |   |
| 1204-006                   | Service Technician Tip - Proper Use of and Installation of Flare Seals in Dispenser Equipment |
| <b><u>Sep-Oct 2004</u></b> |   |
| 1105-001                   | Flavor Replacement Requirement for Escort III   |
| <b><u>May-Jun 2004</u></b> |   |
| 1103-002                   | Lancer Changes the Equipment Serial Number Format   |
| 1103-006                   | Assembly and Test Procedures for the Juice Pump   |
| <b><u>Jan-Feb 2004</u></b> |   |
| 1101-005                   | Ice Dispensing Methods/Recommendations  |
| <b><u>Jan-Feb 2004</u></b> |   |
| 1101-004                   | Service Technician Tip - Lancer Juice Dispensers (Lancer Juice Pump)                          |
| <b><u>Nov-Dec 2003</u></b> |   |
| 1006-001                   | New Sold Out Device for Escort III and Slim-line II Juice Dispensers                          |

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## LANCER ICE LINK (LIL)

| <u>Ref No.</u>                 | <u>Topic</u>  |
|--------------------------------|---|
| <b><u>Jul-Aug 2004</u></b>     |   |
| 1104-006                       | Lancer Ice Link, Vacuum Motor Brush Replacement Procedure, PN IL-115334-210 |
| <b><u>May-Jun 2004</u></b>     |   |
| 1103-002                       | Lancer Changes the Equipment Serial Number Format                           |
| <b><u>March-April 2003</u></b> |   |
| 1002-003                       | Lancer Ice Link - Ice Link Manual Dispense Motors                           |
| <b><u>Jan-Feb 2003</u></b>     |   |
| 1001-002                       | Lancer Ice Link - New Part Numbers  |

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## LANCER PACIFIC

| <u>Ref No.</u>             | <u>Topic</u>   |
|----------------------------|--|
| <b><u>Mar-Apr 2005</u></b> |  |
| 1202-006                   | Lancer Pacific to Supply Products for 2006 Commonwealth Games    |
| <b><u>Jan-Feb 2005</u></b> |  |
| 1201-004                   | Lancer Pacific Releases New Cinema Tower Fount                   |
| <b><u>Nov-Dec 2003</u></b> |  |
| 1006-005                   | New Founts and Taps  |
| <b><u>Jul-Aug 2003</u></b> |  |
| 1004-004                   | Lancer Pacific Develops Front Drawer/Pass-Thru Dispensing Towers |
| <b><u>May-Jun 2003</u></b> |  |
| 1003-002                   | Lancer Pacific Creates In-Demand Founts                          |

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## LANCER PURE LINK

| <u>Ref No.</u>             | <u>Topic</u>                                      |
|----------------------------|---|
| <b><u>May-Jun 2004</u></b> |   |
| 1103-002                   | Lancer Changes the Equipment Serial Number Format |
| <b><u>Sep-Oct 2003</u></b> |   |
| 1005-003                   | Pure Link - Change to Vent System                 |

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## TECHNICAL SUPPORT

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|----------------------------|--|
| <b><u>Mar-Apr 2009</u></b> |  |
| 1602-005                   | LANCER CFESA MEMBERSHIP                      |
| 1602-006                   | NEW AGENCIES ADDED TO LANCER SERVICE NETWORK |

## VALVES

| <u>Ref No.</u>              | <u>Topic</u>  |
|-----------------------------|---|
| <b><u>Mar-Apr 2009</u></b>  |   |
| 1602-004                    | DROP IN BEVARIETY MVU - NEW SLIDING CLIP RETROFIT KIT |
| <b><u>Nov-Dec 2008</u></b>  |   |
| 1506-004                    | Syrup Separator Seal Improvement                      |
| <b><u>Sept-Oct 2008</u></b> |   |
| 1505-003                    | New Syrup Separator for MVU Multi-Flavor Nozzles      |
| <b><u>July-Aug 2008</u></b> |   |



- 1504-003 New LFCV Repair Kit
- Mar-Apr 2008**
- 1502-002 Improved 4.5 LEV® Nozzle
- 1502-004 Change to Bottom Plate on 3.0 LEV® Valve
- Jan-Feb 2008** New Heavy Duty LEV® Solenoid Coils
- May-Jun 2007**
- 1403-002 Release of new Cherry Switch and Holder
- Jan-Feb 2007**
- 1401-003 Changes to LEV Nozzles, LEV Flow Control Retainers, and VV Diffuser
- Jul-Aug 2006**
- 1304-001 Quick Reference for Common Replacement Partts - **LEV®**  
Quick Reference for Common Replacement Partts - Volumetric Valve
- 1304-003 Volumetric Valves, Conversion Kits - RoHS Compliant
- 1304-004 Volumetric Valves, Component Improvements
- May-Jun 2006**
- 1303-002 Volumetric Valve - Diffuser Has Been Improved
- 1302-003 **LEV®** - Changes Make It More Robust
- Mar-Apr 2006**
- 1302-004 Valves - Sealed Valve Module Connectors
- Nov-Dec 2005**
- 1206-001 Volumetric Valves - New Core Seals
- Jan-Feb 2005**
- 1201-005 Changes to the Multi-Flavor Syrup Separator Nozzle Kit
- 1201-006 IBD FlavorSelect, Lancer FS Nozzle - Daily Cleaning Instructions
- Sep-Oct 2004**
- 1105-007 Volumetric Valve Installation Tip
- May-Jun 2004**
- 1103-002 Lancer Changes the Equipment Serial Number Format
- Mar-Apr 2004**
- 1102-006 Volumetric Valve Self-Serve Configurations
- Jan-Feb 2004**
- 1101-002 *Correction to Reference 1006-006: Valves - New Multi-Flavor Syrup Separator Nozzle - which appeared in the Nov-Dec 2003 Bulletin*
- Nov-Dec 2003**
- 1006-006 New Multi-Flavor Syrup Separator Nozzle
- 1006-007 New Coils Improve Volumetric Valve Reliability

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**WATER TECHNOLOGY - VRTX**

**Ref No.**

**Topic**

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**END**